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5027219

D3914-041

Job Sheet 167865-B



Part No: D3914-041

Job Qty: 1 ea

Part Name: Long Basket Lid Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 12/25/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/23/17	0.00	0.00	Start Up Large Fab2		17-12-28
100	Large Fab	1 pcs		12/23/17	0.00	6.67	Large Fab 1		18-1-8
110	QC	1 pcs		12/23/17	0.00	0.00	QC9		18-1-10
120	QC	1 pcs		12/23/17	0.00	0.00	QC5		18-1-10
130	Powdercoat	1 pcs		12/23/17	0.00	0.40	Powdercoat4		18-01-12
135	QC	1 pcs		12/23/17	0.00	0.00	QC3		18-01-12
140	HandFinish	1 pcs		12/25/17	0.00	0.80	HandFinish3		18-01-12
150	QC	1 pcs		12/25/17	0.00	0.00	QC3		18-01-15
160	Packaging	1 pcs		12/25/17	0.00	0.00	Packaging3		18-01-15
170	QC21-SA	1 Ea		12/25/17	0.00	0.00	QC21		JAN 15 2018

Part Op 100 - 1- assemble ribs , weld as per dwg D3914 using DT9607A 2- weld hinge (3) and Mounting brackets as per dwg
Descriptions: D3914 ***Visual inspect before welding mesh*** 3- tack weld mesh on basket as per dwg D3914 ***Cut out mesh where
label plate goes in center off basket lid as per dwg D4020-5. Make sure to place mesh correctly on lid, check with label
plate before tacking mesh***

130 - *** mask sides of hinge prior to powdercoat***

140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg 2- Install label as per dwg ***Mask
label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label ***

M135418 START: 8:50 OUT: 3:20 FINISH: 9:20

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581 5005842	2	111	0	0
	D3914-1 5018757	2	18	0	0
	D3914-7 5010143	2	14	0	0
	D4016-3 5016597	3	13	0	0
	D4018-5 5026960	9	72	0	0
	D4020-5 5026960	1	6	0	0
	D4021-3 5014276	1	15	0	0
	D4035-043 5017242	2	12	0	0
	D2728-3	1	0	0	0
140-HandFinish					

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S027219

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Long Basket Lid Assembly (350)

PART NO: D3914-041

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/28/17

Job No: 167865-B